

**R66 SERVICE LETTER SL-45C**  
(supersedes R66 SL-45, SL-45A, & SL-45B)

**DATE:** 9 November 2023      **REV C:** 18 March 2024

**TO:** R66 Owners, Operators, and Maintenance Personnel

**SUBJECT:** Symmetrical Horizontal Stabilizer Retrofit Kit

**BACKGROUND:** A retrofit kit is available to install the [new symmetrical horizontal stabilizer](#) on p/n C023-21, -24, -34, & -35 revision AV & prior tailcones. Revision C of this Service Letter increases approximate labor hours due to customer feedback.

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**COMPLIANCE PROCEDURE:**

As desired, order [KI-285-1 kit](#) and replace C044-1 or -2 stabilizer per kit instructions.

KI-285-1 is presently approved for installation on all R66s, except for those registered in the following countries:

- EASA member states
- China
- India
- Japan
- United Kingdom
- Russia
- CIS member states with the IAC AR.

Foreign validations are ongoing and this SL will be revised as additional approvals are received.

**APPROXIMATE COST:**

Parts: KI-285-1 kit, \$3,600 if ordered by 31 December 2024. Must reference helicopter model and serial number. Stabilizer assembly supplied unpainted, with primer only. For assembly painted white add \$375. For assembly painted custom color add \$750.

Labor: 24 labor-hours.