

Pop-Out Float Cylinder Valve Replacement Kit Instructions

Refer to R44 Service Bulletin SB-80 for installation instructions.

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Verify kit contents match list; contact [RHC Customer Service](#) if parts are missing or damaged.

NOTE

A core deposit is required for overhaul exchange components. Overhaul exchange components are indicated by letter "R" at end of part number.

ITEM	PART NUMBER	KIT CONTENTS	QTY
1	KI-211Instr.	Kit Instructions	1
2	A215-212	O-Ring	1
3	A257-19.25OZ	Valve Lube & Sealant Compound	1
4	D682-6	Decal – "MINIMUM CHARGE..."	1
5	D757-1R	Pop-Out Float Valve Assembly	1
6	MS3367-4-9+	Ty-rap (Note: "+" in part number indicates 20-qty pack)	1
7	MS20470A2-6-5+	Rivet (Note: "+" in part number indicates 20-qty pack)	1
8	MS28778-2	Packing	1