

**KI-4408-1 (Velour) Cadet Interior Furnishings Installation Kit Instructions
 KI-4408-2 (Leather) Cadet Interior Furnishings Installation Kit Instructions**

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Verify kit contents match list; contact RHC Customer Service if parts are missing or damaged.

NOTE

Refer to R44 Maintenance Manual (MM) and R44 Illustrated Parts Catalog (IPC) for installation data & required consumables.

ITEM	PART NUMBER	KIT CONTENTS	QTY PER KI-4408-1	QTY PER KI-4408-2
1	KI-4408Instr.	Kit Instructions	1	1
2	A677-4	Boot – Cyclic Stick	1	1
3	A745-1	Strap	1	1
4	A912-1	Pocket Assembly – RH Seat	1	1
5	A912-6	Pocket Assembly – Console	2	2
6	A950-1	Guard Assembly – Mixture Control (cyclic cover, without chain) . .	1	1
7	B204-2+	Rivet (blind; Note: “+” in part number indicates 10-qty pack)	5	5
8	B392-2	Cover	1	1
9	B632-1	Channel – License Holder	1	1
10	C003-12	Insulation	2	2
11	C003-13	Insulation	2	2
12	C003-14	Insulation	2	2
13	C003-15	Insulation	2	2
14	C003-16	Insulation	2	2
15	C003-17	Insulation	2	2
16	C003-24*	Insulation (aft cabin, non-air conditioned helicopters. This part will be provided unless alternate part [below] is selected.)	1	1
	C003-25*	Insulation (air conditioned helicopters)	0	0
17	C469-4**	Carpet Assembly – RH (forward deck)	1	1
18	C469-7**	Carpet Assembly – Aft Floor	2	2
19	C469-8**	Carpet Assembly – Tunnel	1	1
20	C469-9**	Carpet – LH (nose)	1	1
21	C469-10**	Carpet – RH (nose)	1	1
22	C469-11**	Carpet – LH (chin)	1	1
23	C469-12**	Carpet – RH (chin)	1	1
24	C469-13**	Carpet – LH (forward door sill)	1	1
25	C469-14**	Carpet – RH (forward door sill)	1	1

ITEM	PART NUMBER	KIT CONTENTS (Cont'd)	QTY PER KI-4408-1	QTY PER KI-4408-2
26	C469-15**	Carpet – LH (aft door sill)	1	1
27	C469-16**	Carpet – RH (aft door sill)	1	1
28	C469-38**	Carpet Assembly – LH (forward deck with raised C. B. panel) . .	1	1
29	C469-47**	Carpet Assembly – LH (forward floor, secured with 5 screws. This part will be provided unless alternate part [below] is selected.) . .	1	1
	C469-53**	Carpet Assembly (2 floor switches)	0	0
30	C469-48**	Carpet Assembly – RH (forward floor, secured with 5 screws) . .	1	1
31	C469-49	Scuff Plate Assembly – LH	1	1
32	C469-50	Scuff Plate Assembly – RH	1	1
33	C469-54	Carpet Assembly – Aft Baggage Cover (LH & RH)	2	2
34	C469-55	Carpet Assembly – Tunnel (aft, center)	1	1
35	C680-1	Cover Assembly – Collective (co-pilot; incl. boot)	1	1
36	C680-5	Cover Assembly – Collective (pilot; incl. boot)	1	1
37	KI-4407B	LH/RH Aft Deck Carpet Kit Includes: [1] C469-33** Carpet Assembly – LH [1] C469-34** Carpet Assembly – RH	1	1
38	KI-4407C	Headliner Kit Includes: [1] C003-19* Insulation – RH (aft) [1] C003-20* Insulation – LH (aft) [1] C003-21* Insulation – RH (forward) [1] C003-22* Insulation – LH (forward) [2] C212-1 Trim (forward) [2] C212-2 Trim (aft) [4] C212-3 Patch	1	1
39	KI-4407E	Standard Seats Kit – Fwd (This kit will be provided unless alternate kit [below] is selected) Includes: [1] C928-9* Seat Assembly – RH [1] C930-9* Seat Assembly – LH [2] F936-1* Back Rest Assembly	1	1
	KI-4407F	Heated Seats Kit – Fwd (not for upgrade; replaces previously installed heated seats.) Includes: [1] C928-11* Seat Assembly – RH [1] C930-11* Seat Assembly – LH [2] F936-5* Back Rest Assembly	0	0

ITEM	PART NUMBER	KIT CONTENTS	QTY PER KI-4408-1	QTY PER KI-4408-2
40	13-07900	License Holder	1	1
41	AN525-832R10	Screw	10	10
42	MS20002-4+	Washer (Note: "+" in part number indicates 10-qty pack)	1	1
43	MS21042L08	Nut	13	13
44	MS27039C0805	Screw	6	6
45	MS27039C0806	Screw	40	40
46	NAS1149FN632P+	Washer (Note: "+" in part number indicates 20-qty pack)	1	1
47	NAS1149FN816P+	Washer (Note: "+" in part number indicates 20-qty pack)	1	1
48	NAS1149F0332P+	Washer (Note: "+" in part number indicates 20-qty pack)	1	1

* Part is available in more than one color.

** Available in dark charcoal only.

Notes: Kit does not include B270-8 adhesive or B270-18 adhesive. Order separately.

Kit does not include C420-1 cover and C424-1 padding for five-point harness installation. Refer to R44 IPC Figure 25-21. Order separately.