

R66 Interior Furnishings Installation Kit Instructions

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Verify kit contents match list; contact RHC Customer Service if parts are missing or damaged.

NOTE

Refer to R66 Maintenance Manual (MM) and R66 Illustrated Parts Catalog (IPC) for installation data.

ITEM	PART NUMBER	KIT CONTENTS	QTY
1	KI-6603Instr.	Kit Instructions	1
2	A130-33	Spacer	10
3	A677-4	Boot – Cyclic Stick	1
4	A745-1	Strap	1
5	A912-1	Pocket Assembly – RH (seat)	1
6	A912-6	Pocket Assembly – Console	2
7	A950-1	Guard Assembly – Fuel Valve	1
8	A950-3	Guard Assembly – Fuel Cut-off	1
9	B175-24	Hook Disk (self-adhesive)	11
10	B204-1	Blind Rivet	2
11	B204-2	Blind Rivet	2
12	B204-3	Blind Rivet	13
13	B270-1	Sealant – Polysulfide (2-part, 2-oz tube)	1
14	B392-3	Cover	1
15	B632-1	Channel – License Holder	1
16	C212-1	Trim (fwd)	2
17	C212-2	Trim (aft)	2
18	C212-3	Patch	4
19	C420-2*	Cover (does not include C424-2 padding [see R66 IPC Figure 25-1]. This part will be provided unless alternate part [below] is selected.)	1
	F424-1*	Bumper Assembly (for use with five-point harness installation)	0
20	F003-5	Insulation – LH (forward headliner)	1
21	F003-6	Insulation – RH (forward headliner)	1
22	F003-9	Insulation – Center (forward-side bulkhead)	1
23	F003-10	Insulation – LH & RH (upper, forward-side bulkhead)	2
24	F003-14	Insulation – Center (aft-side bulkhead)	1
25	F003-21	Insulation – LH (aft-side bulkhead)	1
26	F003-22	Insulation – RH (aft-side bulkhead)	1
27	F003-25	Insulation – LH (lower, forward-side bulkhead)	1
28	F003-26	Insulation – RH (lower, forward-side bulkhead)	1
29	F444-1	Cyclic Box Cover	1

ITEM	PART NUMBER	KIT CONTENTS (Cont'd)	QTY
30	F469-1**	Carpet Assembly – LH (forward floor, no floor switch. This part will be provided unless alternate part [below] is selected.)	1
	F469-23**	Carpet Assembly – LH (forward floor, with intercom & transmit floor switches)	0
31	F469-2**	Carpet Assembly – RH (forward floor)	1
32	F469-5**	Carpet Assembly – LH (aft floor)	1
33	F469-6**	Carpet Assembly – RH (aft floor)	1
34	F469-7**	Carpet Assembly – LH (deck)	1
35	F469-9**	Carpet – LH (aft chin)	1
36	F469-10**	Carpet – RH (aft chin)	1
37	F469-11**	Carpet Assembly – LH (forward chin)	1
38	F469-12**	Carpet Assembly – RH (forward chin)	1
39	F469-13**	Carpet Assembly – LH (aft, side)	1
40	F469-14**	Carpet Assembly – RH (aft, side)	1
41	F469-15**	Carpet – Nose	2
42	F469-24**	Carpet Assembly – RH (deck; this part will be provided unless alternate part [below] is selected)	1
	F469-8**	Carpet Assembly – RH (deck; early model helicopters without external power/charger plug)	0
43	F469-25	Liner Assembly (baggage compartment floor)	1
44	F469-26	Liner Assembly (baggage compartment firewall)	1
45	F470-5	Liner – LH (under seat assembly)	1
46	F470-6	Liner – RH (under seat assembly)	1
47	F470-7	Liner – LH (under seat assembly)	1
48	F470-8	Liner – RH (under seat assembly)	1
49	F470-9	Liner – LH (under seat assembly)	1
50	F470-10	Liner – RH (under seat assembly)	1
51	F680-1	Cover Assembly – Collective (co-pilot; incl. boot)	1
52	F680-3	Cover Assembly – Collective (pilot; incl. boot)	1
53	F931-1*	Seat Assembly – Middle (aft)	1
54	F932-1*	Backrest Assembly – Middle (aft)	1
55	G469-1	Scuff Plate Assembly – LH (forward)	1
56	G469-2	Scuff Plate – RH (forward)	1
57	KI-6603A	Aft Headliner Kit (non-air conditioned helicopters. This kit will be provided unless alternate kit [below] is selected.)	1
		Includes: [1] F003-7* Insulation – LH [1] F003-15* Insulation – RH	
	KI-6603B	Aft Headliner Kit (air conditioned helicopters.)	0
		Includes: [1] F003-17* Insulation – LH [1] F003-18* Insulation – RH	

ITEM	PART NUMBER	KIT CONTENTS (Cont'd)	QTY
58	KI-6603-2A	Standard Seats Kit (This kit will be provided unless alternate kit [below] is selected)	1
		Includes: [2] F921-1* Seat Assembly – RH and LH (aft) [1] F928-1* Seat Assembly – RH (forward) [1] F930-1* Seat Assembly – LH (forward) [2] F936-1* Back Rest Assembly (forward) [2] F003-23* Seat Back Assembly – RH and LH (aft)	
	KI-6603-2B***	Heated Seats Kit (not for upgrade; replaces previously installed heated seats.)	0
		Includes: [2] F921-3* Seat Assembly – RH and LH (aft) [1] F928-5* Seat Assembly – RH (forward) [1] F930-6* Seat Assembly – LH (forward) [2] F936-5* Back Rest Assembly (forward) [2] F938-1A* Back Rest Assembly – RH and LH (aft) Includes: [6] B204-2 Rivet [2] B204-3 Rivet [1] F465-4 Panel Assembly [1] F936-6 Back Rest Assembly	
59	AN525-832R10	Screw	10
60	13-07900	License Holder	1
61	MS21042L08	Nut	27
62	MS27039C0806	Screw	104
63	NAS1149FN632P+	Washer (Note: "+" in contents part number indicates 20-qty pack)	1

* Part is available in more than one color.

** Available in dark charcoal only.

*** Seat assemblies do not include F941-1 module assembly. See MM § 25-24 for removal and installation instructions.

Note: Kit does not include B270-8 adhesive or B270-18 adhesive. Order separately.