

KI-6603-3A R66-series (Fwd) Standard Connector/Buckle Installation Kit Instructions
KI-6603-3B R66-series (Aft) Standard Connector/Buckle Installation Kit Instructions

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Review instructions before installation; contact RHC Technical Support with questions. Verify kit contents match list; contact RHC Customer Service if parts are missing or damaged.

NOTE

Refer to R66 Maintenance Manual and R66 Illustrated Parts Catalog for installation data.

ITEM	PART NUMBER	KIT CONTENTS	QTY PER KI-6603- 3A	QTY PER KI-6603- 3B
1	KI-6603-3 Instr.	Kit Instructions	1	1
2	A130-14	Spacer	4	2
3	A130-28	Spacer	2	6
4	A130-44	Spacer	2	0
5	A141-14	Washer	6	0
6	A142-3	Screw	0	4
7	B340-8	Nut	2	0
8	B340-10	Nut	1	4
9	C141-16	Washer	0	1
10	D210-3	Nut	6	4
11	D210-4	Nut	5	0
12	D210-6	Nut	0	1
13	F628-1	Connector Assembly – L/H Forward	1	0
14	F628-2	Connector Assembly – R/H Forward	1	0
15	F628-3	Connector Assembly – L/H & R/H Aft	0	2
16	F628-4	Connector Assembly – Center	0	1
17	F628-5	Buckle Assembly – Forward	2	0
18	F628-6	Buckle Assembly – Aft	0	3
19	MS20002-4+	Washer (Note: “+” in contents part number indicates 10-qty pack)	1	2
20	MS21042L04	Nut	0	2
21	MS27039C1-07	Screw	8	6
22	MS27039C1-08	Screw	0	2
23	MS35206-215	Screw	0	2
24	NAS1149FN416P+	Washer (Note: “+” in contents part number indicates 20-qty pack)	0	1
25	NAS1149F0332P+	Washer (Note: “+” in contents part number indicates 20-qty pack)	1	1
26	NAS1149F0432P+	Washer (Note: “+” in contents part number indicates 20-qty pack)	1	1

ITEM	PART NUMBER	KIT CONTENTS (continued)	QTY PER KI-6603- 3A	QTY PER KI-6603- 3B
27	NAS1149F0632P+	Washer (Note: "+" in contents part number indicates 20-qty pack)	0	1
28	NAS6604-4	Bolt	0	2
29	NAS6604-5	Bolt	4	0
30	NAS6604-9	Bolt	0	2
31	NAS6604-23	Bolt (ref. R66 IPC Figure 25-3; replaces NAS6604-22, if installed)	2	0
32	NAS6606-36	Bolt	0	1