

R44-series & R66 C017-5 Swashplate Installation Parts Kit Instructions

Kit contains parts to install C017-6 swashplate assembly and supercedes R7983 kit. Kit does not include swashplate or C284 tube assembly.

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Verify kit contents match list; contact RHC Customer Service if parts are missing or damaged.

NOTE

Refer to R44 or R66 Maintenance Manual (MM) and R44 or R66 Illustrated Parts Catalog (IPC) for installation data.

ITEM	PART NUMBER	KIT CONTENTS	QTY
1	KI-6604Instr.	Kit Instructions	1
2	A205-7	Fork Assembly	2
3	A210-1	Key	1
4	A255-1	Counter Weight	2
5	A255-3	Counter Weight	2
6	B330-13	Palnut	2
7	B330-16	Palnut	11
8	B330-19	Palnut	2
9	B330-24	Palnut	1
10	C105-6	Journal	8
11	C115-1	Spacer	14
12	C117-67	Shim	4
13	C117-68	Shim	4
14	C117-69	Shim	4
15	C141-1	Washer	6
16	C141-19	Washer	8
17	C150-1	Droop Stop	2
18	C203-5	Yoke Assembly	2
19	C204-2	Arm – Lower	1
20	C204-3	Arm – Upper	1
21	C258-5	Link Assembly	2
22	C480-1	Boot	1
23	D151-2	Stop	2
24	D173-3	Rod End	2
25	D210-4	Nut	2
26	D210-5	Nut	11

ITEM	PART NUMBER	KIT CONTENTS (continued)	QTY
27	D210-8	Nut	1
28	D226-2	Bracket	2
29	AN316-6R	Nut	2
30	AN970-4	Washer	1
31	MS3367-6-0	Ty-Rap	1
32	MS3367-7-9+	Ty-Rap (Note: "+" in part number indicates 10-qty pack)	1
33	NAS1149F0432P+	Washer (Note: "+" in part number indicates 20-qty pack)	1
34	NAS1149F0463P+	Washer (Note: "+" in part number indicates 20-qty pack)	1
35	NAS1149F0532P+	Washer (Note: "+" in part number indicates 20-qty pack)	1
36	NAS1149F0563P+	Washer (Note: "+" in part number indicates 20-qty pack)	1
37	NAS1149F0832P+	Washer (Note: "+" in part number indicates 10-qty pack)	1
38	NAS6604-24	Bolt	2
39	NAS6605-17	Bolt	4
40	NAS6605-28	Bolt	2
41	NAS6605-31	Bolt	5
42	NAS6608-60	Bolt	1