

R44 SERVICE BULLETIN SB-102

DATE: 29 October 2019

TO: R44-series Owners, Operators, and Maintenance Personnel

SUBJECT: Chin Inspection Hole and Access Cover

ROTORCRAFT AFFECTED: R44 Helicopters S/N 0004 thru 2261 & R44 II Helicopters S/N 10001 thru 13420, except Police & E.N.G. configurations. (R44 Cadets are not affected.)

TIME OF COMPLIANCE: Within next 500 flight hours or by 30 November 2020, whichever occurs first.

BACKGROUND: This bulletin requires cutting a hole and installing an access cover in the chin to facilitate inspection of tail rotor flight controls.

COMPLIANCE PROCEDURE:

1. For each affected helicopter, order one KI-233-1 Chin Access Cover Installation Kit.
2. Install KI-233-1 kit per kit instructions.
3. Make appropriate maintenance record entries.

APPROXIMATE COST:

Parts: \$35 for KI-233-1 Kit if ordered by 30 November 2020.

Labor: Approximately 2.5 man-hours.