

**R44 SERVICE LETTER SL-69**

**R66 SERVICE LETTER SL-29**

**DATE:** 22 March 2019

**TO:** R44-series & R66 Owners, Operators, and Maintenance Personnel

**SUBJECT:** C627-6 Five-point Harness Assembly Lower Strap

**EFFECTIVITY:** R44-series and R66 Helicopters equipped with C627-6 Five-point Harness Assemblies delivered prior to 15 February 2019. Also, spare harness assemblies shipped prior to 15 February 2019.

**BACKGROUND:** RHC has determined that the plastic adjusting buckle on the lower strap of C627-6 Five-point Harness Assemblies may have the webbing routed improperly. As a result, tightening the adjustment may crack the plastic buckle. Incorrect parts should be replaced to ensure that proper adjustment is available to the occupants.

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**COMPLIANCE PROCEDURE:**

1. Refer to Figure 1. If lower strap of C627-6 Five-point Harness Assembly is assembled incorrectly, order one AmSafe p/n 5134-2010111747 Lower Strap from RHC Customer Service.
2. Refer to Figure 2. Remove incorrect lower strap and install correct lower strap using existing hardware as shown. Verify security.

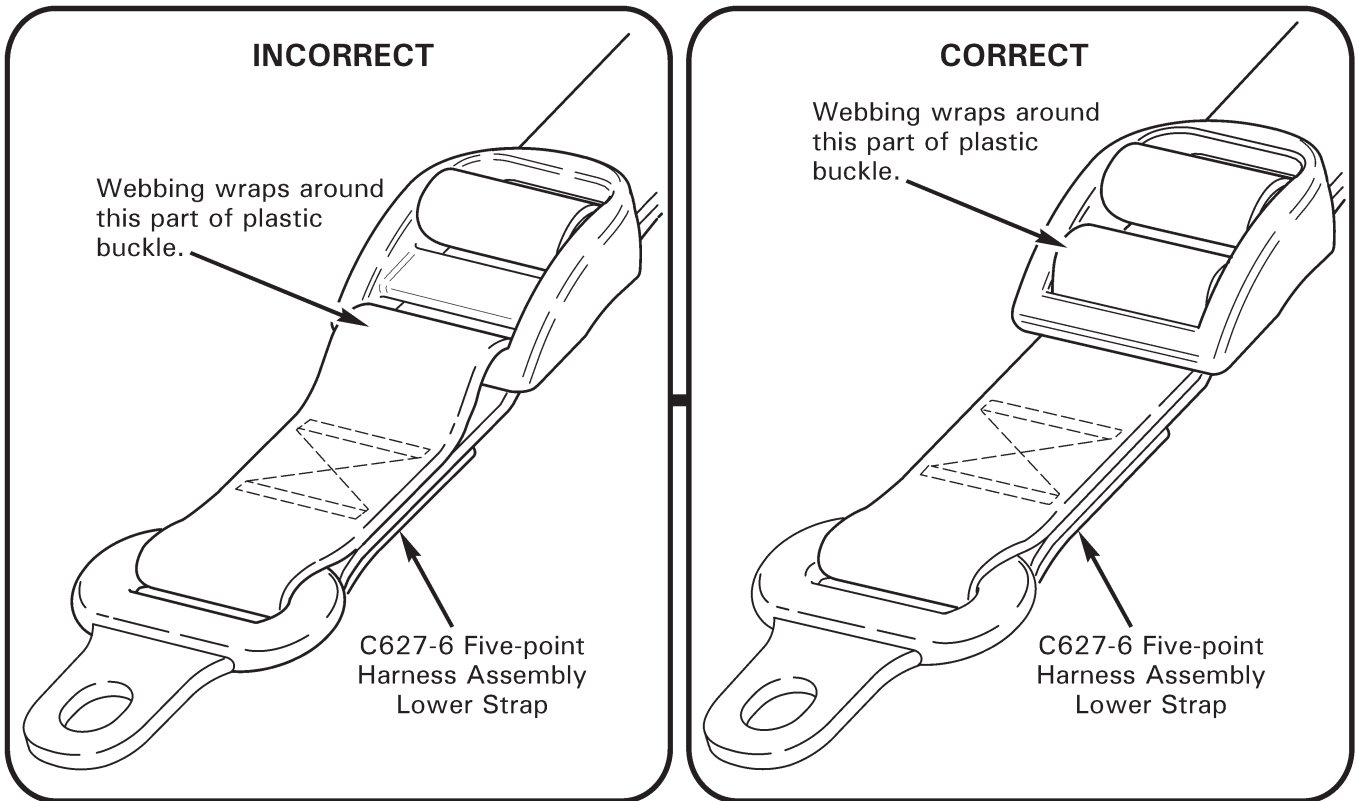
**Approximate Cost:**

Parts: No charge for 5134-2010111747 Lower Strap if ordered by 30 June 2019.

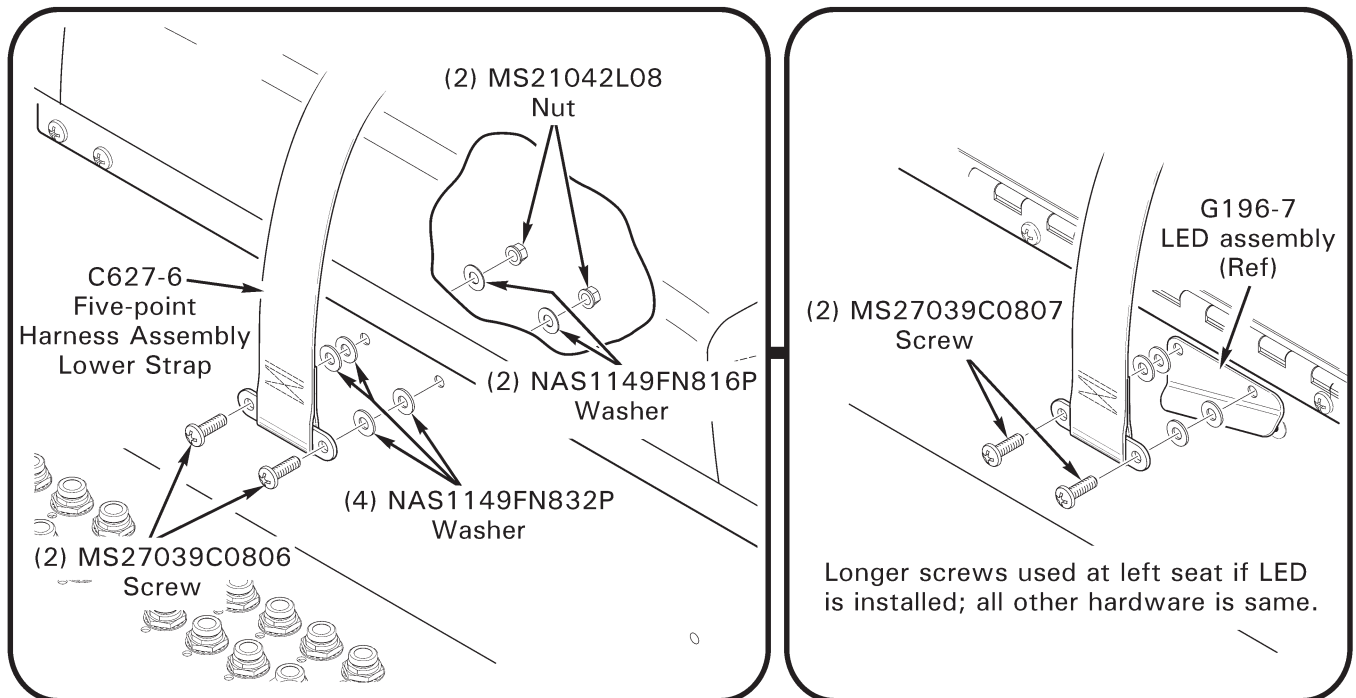
Reference:

- Helicopter serial number,
- RHC Invoice number for C627-6 Five-point Harness Assembly, or
- RHC Invoice number for KI-155-x Five-point Harness Installation Kit.

(OVER)



**FIGURE 1**



**FIGURE 2**

(View looking aft; forward seats shown)